#### PRAIRIE VIEW A&M UNIVERSITY DEPARTMENT OF ELECTRICAL AND COMPUTER ENGINEERING PhD PRELIMINARY EXAMS - MICROELECTRONICS FALL 2016

# NAME: \_\_\_\_\_

**Problem 1(a) (10 pts.)** For circuit shown below, assuming that the voltage across a forwardbiased conducting diode is 0.7 volts, Find the voltage V and I.



V = \_\_\_\_\_ | = \_\_\_\_

**Problem 1(b) (6 points)** Assuming that the voltage across a forward-biased conducting diode is 0.7 volts find  $v_0$  if  $V_1 = -0.5V$ 



**Problem 2(a) (12 points)** If  $v_1 = 5$  mV, (i) find the voltages at nodes B and C. (ii) Hence, calculate  $v_0$ .



Voltage at node B = \_\_\_\_\_ Voltage at node C = \_\_\_\_\_  $v_0$  = \_\_\_\_\_

**Problem 2(b) (6 points)** For the amplifier shown below, what will be the range of the input voltage such that the output voltage of the op amp does not saturate at  $\pm 15$ V. Assume that  $R_1 = 1$   $K\Omega_{\perp}R_2 = 9$   $K\Omega_2$ ,



Range of input voltage is from \_\_\_\_\_ to \_\_\_\_\_

 $v_0 =$ \_\_\_\_\_

**Problem 3.** (16 points) For the common-emitter amplifier shown below,  $V_{CC}$  is unknown,  $R_1 = 90 \ K\Omega$ ,  $R_2 = 45 \ K\Omega$ ,  $R_E = 1.0 \ K\Omega$ ,  $R_C = 8.0 \ K\Omega$ ,  $R_{sig} = 0.2 \ K\Omega$ , and  $R_L = 10 \ K\Omega$ . The transistor  $\beta$  is 100,  $r_o$  is almost infinite and  $r_{\pi} = 1.2 \ K\Omega$ .

(a) Draw the small-signal equivalent circuit



(b) Find the input resistance,  $R_{in}$ ,

(c) Determine voltage gain,  $\frac{v_o}{v_{sig}}$ .

### Problem 4 (10 points)

A silicon p-n diode step junction maintained at room temperature is doped such that  $E_F = E_V + E_G/5$  on the p-side and  $E_F = E_C - k_B T$  on the n-side. Take the temperature as 300K and the bandgap as 1.1 eV

(a) Draw, to scale, the equilibrium energy band diagram for this junction.

(b) Determine, from the diagram, the built-in voltage  $V_{bi}$ .

## Problem 5 (10 points)

In a p<sup>+</sup>-n junction, suppose  $N_D$  is doubled. If everything else remains unchanged, which the of the following increase or decrease? Justify each answer.

PROPERTY	INCREASE/ DECREASE	JUSTIFICATION
Built-in Potential	Increases Decreases	
Junction Capacitance	Increases Decreases	
Breakdown Voltage	Increases Decreases	
Depletion Width	Increases Decreases	

### Problem 6 (15 points)

The current output of an optical diode is given by

$$I = I_0 \left[ 1 - \left(\frac{\phi}{\phi_0}\right)^2 \right], \quad \phi_0 = \text{constant}$$

where  $\phi$  is the voltage drop across the diode. Compute the maximum power output of this diode. [Hint: The power output is  $I\phi$ . The value  $\phi = \phi_m$  at which the power is maximum is obtained by setting the first derivative is zero.]

## Problem 7 (15 points)

The figure below is a schematic of p-n junction diode with the p-side and the n-side as shown. Label the various parts of the device appropriately by showing: the depletion region, space charge region, depletion widths on each side with the appropriate charges (donor and acceptor ions), majority and minority carriers (electrons and holes) on each side, the direction of electric field in the junction region, the directions of electron and hole diffusion, and the directions of electron and hole drift. Which side is more heavily doped?



 $q = 1.6*10^{-19} C e_0 = 8.85*10^{-14} F/cm$ K\_S = 11.8, K\_O = 3.9 Eg (Si) = 1.12 eV Boltzman k = 8.62\*10<sup>-5</sup> eV/K Planck h = 4.14\*10<sup>-15</sup> eV\*s Free e Mass, m<sub>0</sub> = 9.1\*10<sup>-31</sup> kg Effective density of states Nc = 3.22\*10^{19} cm-3 dEg = 3.5\*10^{(-8)} \* N^{(1/3)} eV Basic Semiconductors Fundamentals

$$f(E) = \frac{1}{1 + e^{(E - E_f)/kT}} \operatorname{approx}: f(E) = e^{-(E - E_f)/kT}$$

Charge Neutrality:  $p - n + N_D - N_A = 0$   $n_i = \sqrt{N_C N_V e^{\frac{-E_c}{2kT}}} \quad g_c(E) = \frac{m_n \sqrt{2m_n(E - E_C)}}{pi^2 h^3}$   $n = \frac{N_D - N_A}{2} + \left[\left(\frac{N_D - N_A}{2}\right)^2 + n_i^2\right]^{\frac{1}{2}} \quad \text{Mn} > \text{Mp in Si}$   $p = n_i e^{\frac{E_i - E_F}{kT}} \quad E_i = \frac{E_c + E_v}{2} + \frac{3}{4} kT ln\left(\frac{m_p}{m_n}\right)$   $n = n_i e^{\frac{E_F - E_i}{kT}} \quad E_F - E_i = kT ln\left(\frac{n}{n_i}\right) = -kT ln\left(\frac{p}{n_i}\right)$ 

Low T = freeze out; high t = intrinsic; else extrinsic

$$J_{P} = J_{drift} + J_{diff} = q \mu_{P} p E - qD_{P} \frac{dp}{dx}$$
$$J_{N} = J_{drift} + J_{diff} = q \mu_{n} n E + qD_{N} \frac{dn}{dx}$$

mobility units  $cm^2/(s*V)$ , diffusion =  $cm^2/s$ 

Diff len.:  $L_N = \sqrt{D_N \tau_n}$   $v_{th} = \sqrt{\frac{3kT}{m_{eff}}}$   $v = \mu E$   $\frac{D}{\mu} = \frac{kT}{q}$   $\mu_p = \frac{q \tau_{mp}}{m_p}$ , units :  $\frac{q \tau_{mp}}{m_p}$   $F = \frac{-qE}{m_p}$ hi T = phonon scattering, low T = ion scattering

$$\rho = \frac{1}{q(\mu_n n + \mu_p p)} \qquad \sigma = q(\mu_n n + \mu_p p) \Omega^{-1} cm^{-1}$$

Generation: band2band, R-G center, impact ion Recomb: direct, R-G, Auger (2 collide, excite 1) rate of recombination =  $\frac{dn}{dt} = \frac{\Delta n}{\tau} = \frac{\Delta p}{\tau}$ 

#### **Semiconductor Fabrication:**

\*oxidation = deposition of SiO2 layer dry = thin, slow, precise, wet = thick, fast, imprecise

Cheat Sheet - EE130 \*lithography/etching = remove SiO2 with photoresist \*Dry/wet etch; dry=precise, wet = easy, cut sides Antenna effect, charges left after etching, tunnel \*Ion Implantation = dopant atoms introduce into Si low T vs diff. Dominant process now. \*Annealing/Diffusion = clean and spread \*Thin Film Deposition, spray metal, > clean sputter \*CVD - deposit ions/nitrides, etc. Advanced lithography – EUV photo, ebeam, dip-pen Positive = light, softens, negative = light hardens Antenna effect – e- flow tunnel beneath oxide Dop gasphase, solid source, in situ (deposit on surface) **PN Junctions** Forward Bias = Current flows P->N Dep approx: assume carrier inside dep. region = 0charge density out dep reg = 0 and q(Nd-Na) inside  $\frac{d^2 V}{dx^2} = \frac{-dE}{dx} = \frac{-\rho}{\epsilon_s} \quad \text{n:} \quad V(x) = V_{bi} - \frac{qN_D}{2\epsilon_s} (x_n - x)^2$  $W = \sqrt{\frac{2\epsilon_s(V_{bi} - V_A)}{a}(\frac{1}{N} + \frac{1}{N})}$  $v_{bi} = \frac{kT}{q} \ln\left(\frac{N_a N_d}{n_c^2}\right) \quad \text{p:} \quad V(x) = \frac{qN_A}{2\epsilon_c} (x + x_p)^2$ n-side:  $V(x) = V_{bi} - \frac{qN_D}{2\epsilon}(x_n - x)^2$ 

 $N_A x_p = N_D x_n$  common field in depletion region one that reaches first is first to depleted Dep reg. Widens under reverse bias

E-field: 
$$E(x) = \frac{-qN_A}{\epsilon_s} (x_p + x)$$
  
Peak E-field:  $E(0) = \frac{2qN}{\epsilon_s} (V_{bi} + |V_r|)^{1/2}$   
Brkd Voltage:  $V_{BR} = \frac{\epsilon_s E_{crit}^2}{2qN} - V_{bi}$   
Cap diagram slope =  $2/qN\epsilon_s A^2$   
cap/volt characteristics:  $\frac{1}{C_{dep}^2} = \frac{W_{dep}^2}{A^2\epsilon_s^2} = \frac{2(V_{bi} - V_A)}{qN\epsilon_s A^2}$   
Vbr decreases with increasing N or decreasing Eg  
 $p_{p0}(-x_p) = N_A$   $n_{n0}(-x_n) = N_D$  majority

 $n_{p0}(-x_p) = \frac{n_i^2}{N_A} \qquad p_{n0}(-x_n) = \frac{n_i^2}{N_D} \qquad \text{minority} \\ pn = n_i^2 e^{qV_A/kT} @ \text{edge of dep region; maj/min} \\ n_p = n_{p0} + \Delta n_p(x) \qquad p_n = p_{n0} + \Delta p_n(x) \\ \text{Drift doesn't change with V b/c low numbers} \\ \text{Forward bias} = \text{more minority} @ \text{dep edge} \\ \text{Reverse bias} = \text{black hole} @ \text{dep edge} \\ \frac{\partial \Delta n_p}{\partial t} = D_N \frac{\partial^2 \Delta n_p}{\partial x^2} - \frac{\Delta n_p}{\tau_n} + G_L \quad \text{assume E} = 0 \\ 0 \quad \frac{\partial \Delta p_n}{\partial t} = D_P \frac{\partial^2 \Delta p_n}{\partial x^2} - \frac{\Delta p_n}{\tau_p} + G_L \quad L_p = \sqrt{D_p \tau_p} \\ \text{Steady State:} \quad \frac{\partial \Delta p_n}{\partial t} \rightarrow 0 \\ \text{No gradient/diff current:} \quad D_P \frac{\partial^2 \Delta p_n}{\partial x^2} \rightarrow 0 \\ \text{No thermal R-G:} \quad \frac{\Delta p_n}{\tau_p} \rightarrow 0 \quad \text{No light:} \quad G_L \rightarrow 0 \end{cases}$ 

Diode Saturation Currents:

$$I_0 = Aqn_i^2 \left(\frac{D_p}{L_p N_d} + \frac{D_n}{L_n N_a}\right) \qquad I = I_0 \left(e^{qV/kT} - 1\right)$$

IV curve shifts left (a) high T b/c more diffusion Charge storage:  $I = Q/\tau_s$  charge/carrier lifetime

Capacitance:  $C = \tau_s G$  Conductance:  $G = \frac{I_{DC}q}{kT}$ 

#### **PIN Junctions**

Only e/h generated in dep reg contribute to current Only light absorbed in dep reg is useful. Avalanches. **MS Junctions** 

lightly doped rectifying, heavily doped ohmic Ideal assumptions: intimate contact, no oxide/charge Not ideal: interface pinned Ef 0.4-0.9 eV below Ec

 $\Phi_{BN} = \Phi_M - X \text{ Barrier height; work(metal)} - \text{EA}$   $\Phi_{BN} = qV_{bi} + \left[\frac{1}{2}E_G - (E_{FS} - E_i)_{FB}\right] \text{ barrier height}$   $\Phi_{BP} = X + E_G - \Phi_M \text{ holes' barrier}$   $V_{bi} = \Phi_M - \Phi_S = \Phi_B - (E_C - E_F) \text{ built-in potential}$   $W = \sqrt{\frac{2\epsilon_s(V_{bi} - V_A)}{qN_D}} = \sqrt{\frac{2\epsilon_s(V_{bi} + V_A)}{qN_A}}$